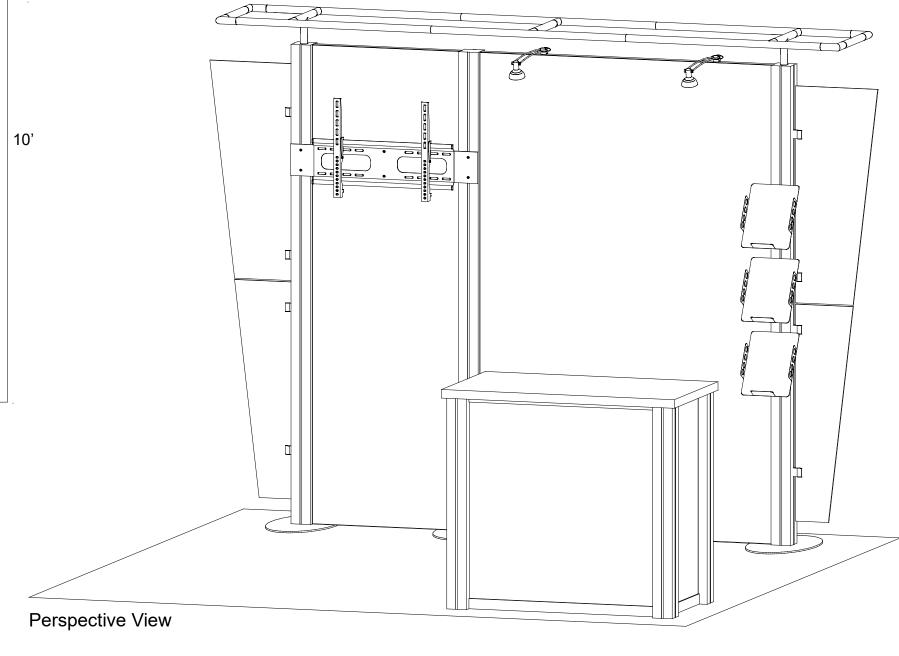


Top View



SETUP INSTRUCTIONS



General Setup Instructions

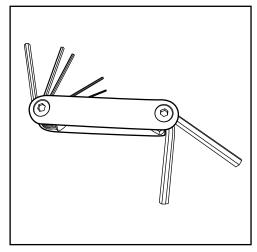
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

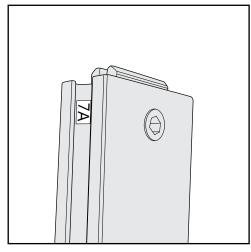
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



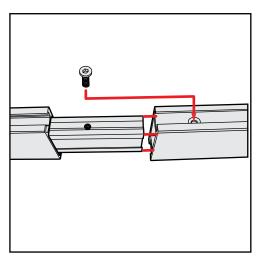
Hex Tool - Essential for Assembly



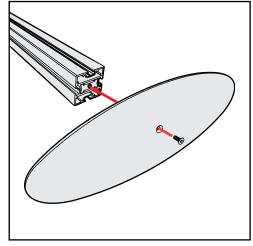
Part Identification - Numbering



MARNING



Spline Connection



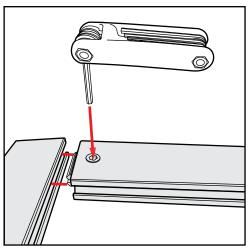
Base Plate & Extrusion Connection



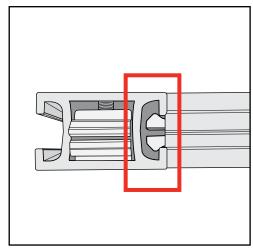
DO NOT USE POWER TOOLS



LADDERS OR LIFTS MAY BE REQUIRED



Extrusion & Lock Connection



Engaged Lock

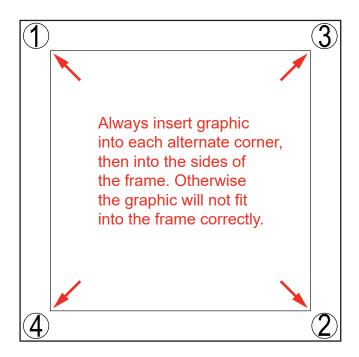


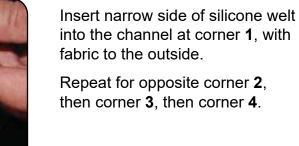
ALL CONNECTIONS MUST BE TIGHTLY SECURED



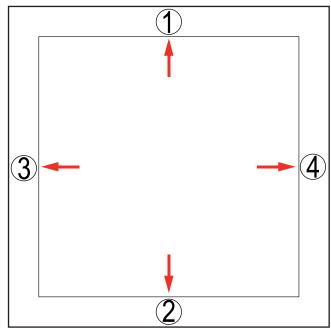
SEG Graphic Installation in 3 Steps

STEP 1: Attach Corners





STEP 2: Attach Middle

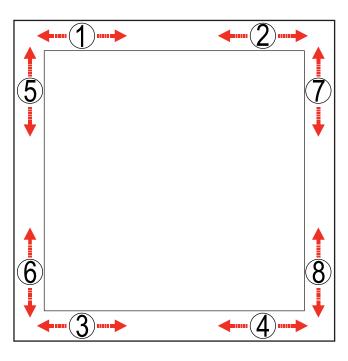


Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides

The Perfect Fit



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations **5** & **6** and **7** & **8**.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.





To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video.

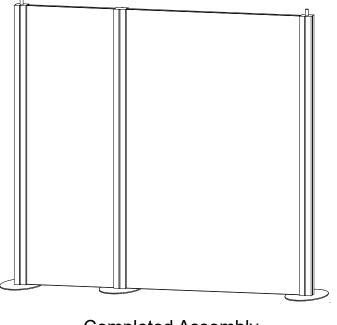




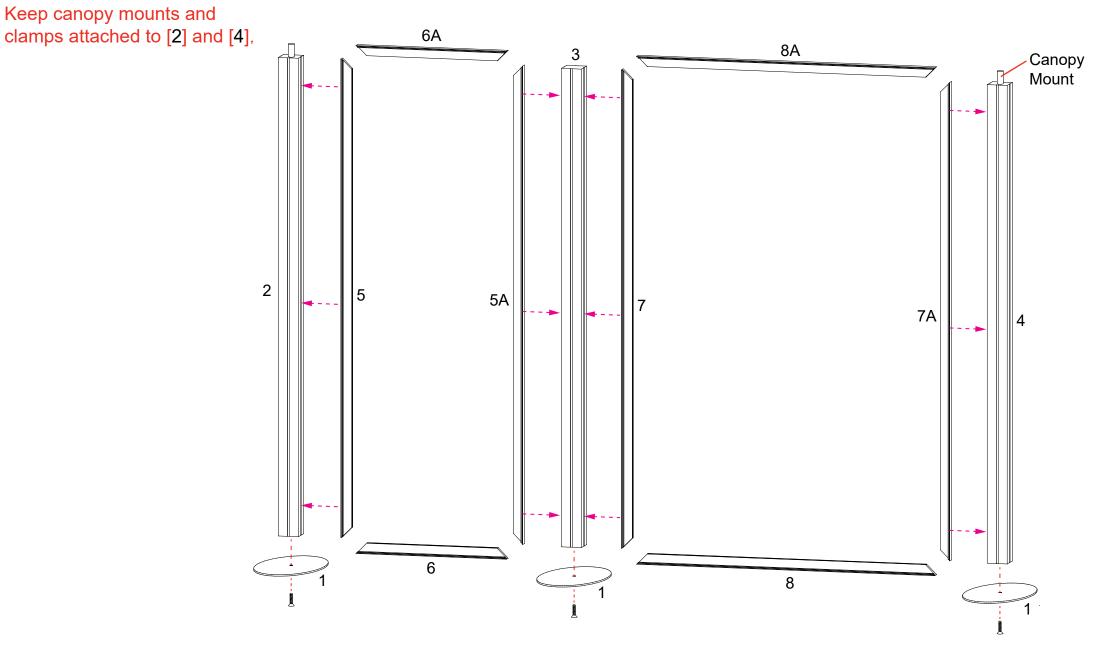
Item	Qty.	Description	
1	3	Base Plate	
2	1	84" Q914 Vertical Extrusion w/ canopy mount	
3	1	84" Q914 Vertical Extrusion	
4	1	84" Q914 Vertical Extrusion w/ canopy mount	
5,5A	1,1	84" TSP46 Vertical Extrusion	
6,6A	1,1	27" TSP46 Horizontal Extrusion	
7,7A	1,1	84" TSP46 Vertical Extrusion	
8,8A	1,1	53.5" TSP46 Horizontal Extrusion	

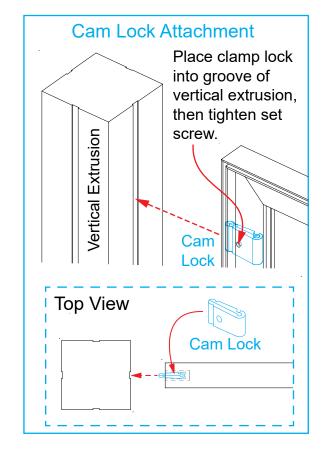
Steps:

- 1) Attach base plates [1] to verticals [2] [3] and [4].
- 2) Attach verticals [5 to 2] [5A to 3] [7 to 3] and [7A to 4]. See Cam Lock Attachment detail.
- 3) Attach assemblies [2/5] and [3/5A] together, using horizontals [6] and [6A].
- 4) Attach assemblies [3/7] and [4/7A] together, using horizontals [8] and [8A].
- 5) Install SEG graphic to assembled frames. See SEG Installation sheet.



Completed Assembly









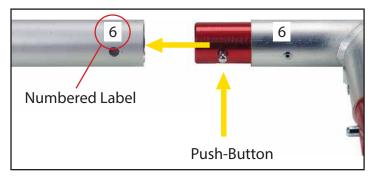


The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

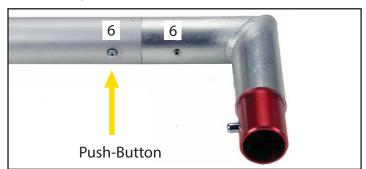
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

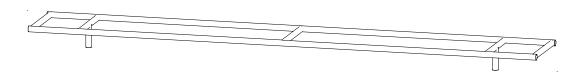
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole. To disassemble, push button and pull or twist extrusions apart.

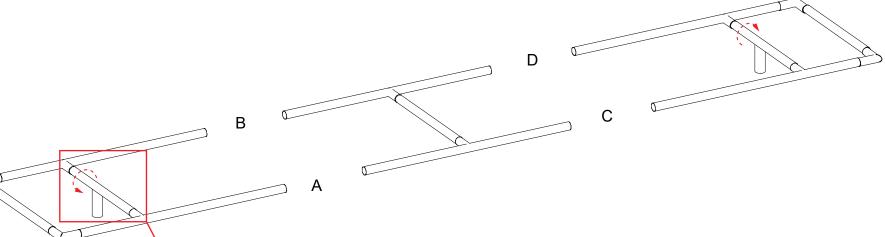


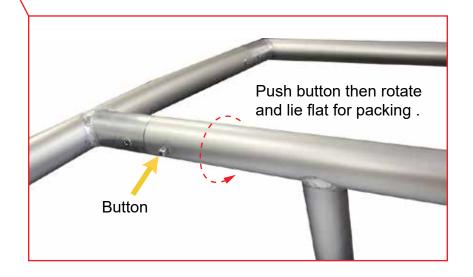


Completed Assembly

Steps:

- 1) Assemble canopy pieces in alphabetical order.
- 2) Apply pillowcase graphic to assembly.





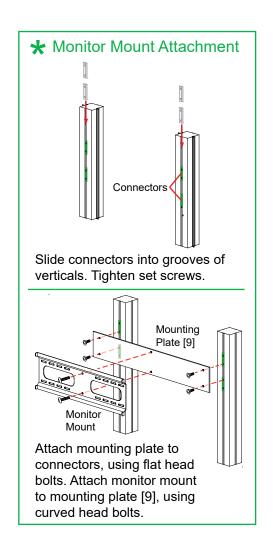
VISIONS TO BEST TO BEST OF THE STATE OF THE

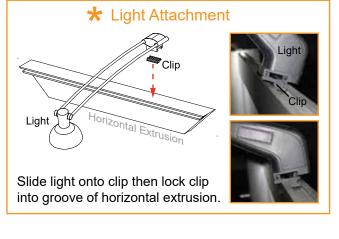
Item Qty. Description 9 1 Mounting Plate

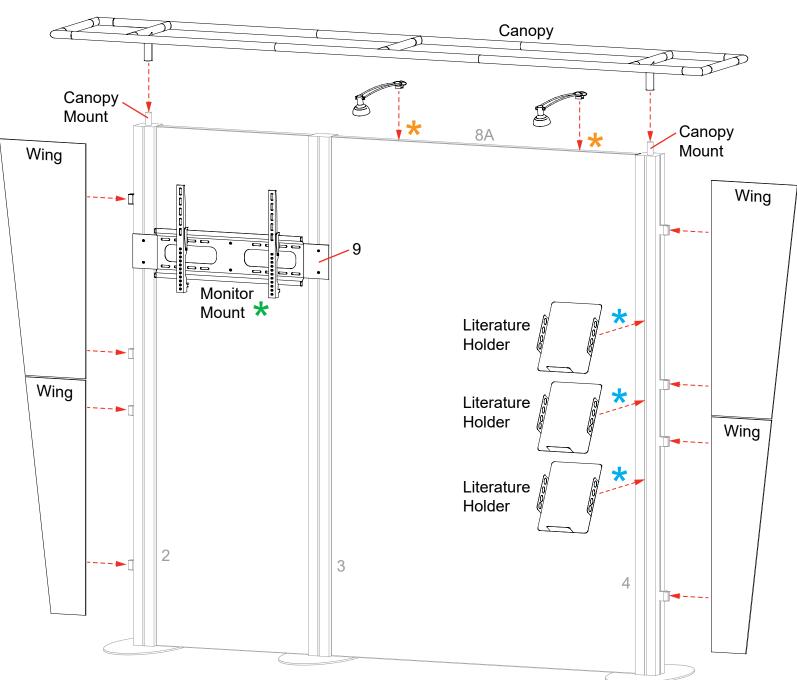
Steps:

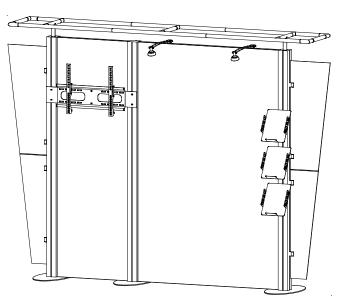
- 1) Attach lights to [8A]. See Light Attachment detail.
- 2) Place assembled canopy onto canopy mounts.
- 3) Attach wings to clamps.
- 4) Attach monitor mount to [2] and [3]. See Monitor Mount Attachment detail.
- 5) Attach literature holders to [4]. See Literature Holder Attachment detail.

Keep canopy mounts and clamps attached to [2] and [4].

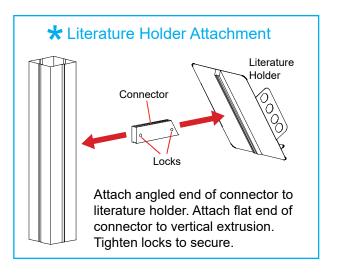








Completed Assembly





Item	Qty.	Description
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1 1 38" Q914 Vertical Extrusion w/ Door Stop

2 1 38" Q914 Vertical Extrusion

3 1 38" Q914 Vertical Extrusion

4 1 38" Q914 Vertical Extrusion w/ Door Hinges

5,5A 1,1 34" Z45 Horizontal Extrusion

6,6A 1,1 16" Z45 Horizontal Extrusion

Steps:

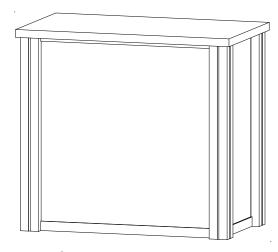
- 1) Attach horizontals [5] and [6] between verticals [1] [2] [3] and [4], as shown.
- 2) Slide infills between [1][2], [2][5], and [4][5], making sure Velcro is facing inward.
- 3) Attach horizontals [5A] and [6A] between verticals [1] [2] [3] and [4], as shown.

* Door Connection

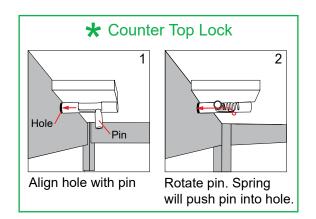
Slide pin into

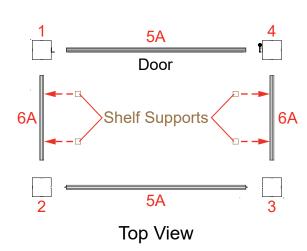
hinge attached to vertical. Slide door hinge over pin. Door Hinge

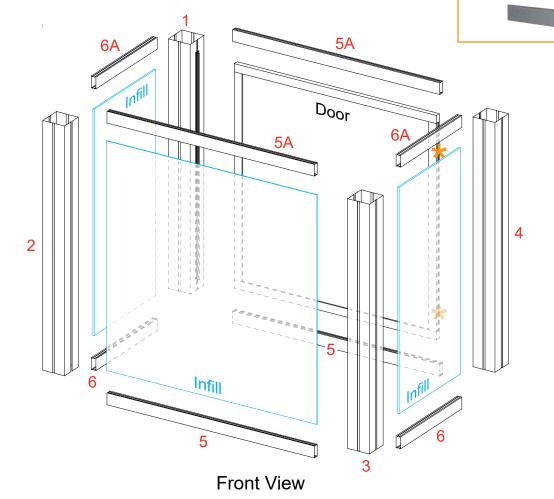
- 4) Connect door to vertical [4]. See Door Connection detail.
- 5) Connect shelf supports to Velcro on infills.
- 6) Place shelf onto shelf supports.
- 7) Lock counter top to horizontals [6A]. See Counter Top Lock detail.

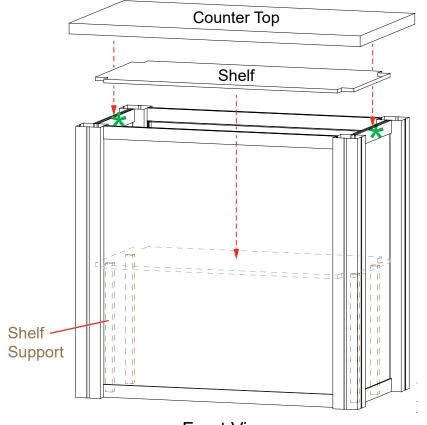


Completed Assembly









Front View